

Using Crack Propagation Software with da/dN Lines from ASME Code

In the previous chapter “Using Crack Propagation Software” the da/dN vs ΔK transform was described by a single line. In this example we will be using a new version of this Open Source software that uses lines computed from the ASME code. Specifically a set of da/dN lines each for a different R ratio. As before the stress intensity factor computations follow the recommendations of British Standard BS7910 closely, and the LIFO or Push-Down list material memory model is used to follow the effects of load input history.

The new set of programs are available in a “tar” file at:

<https://github.com/pdprop/pdprop2>

The Open Source type license that comes with the programs allows you to make software alterations to include any other features that you may wish to add. As usual there is of course **no warranty of any kind**. Please read the license at the top of the program listings and follow the web links to the full license terms.

The steps involved in computing damage or the propagation of a fatigue crack have been outlined in Chapter 8 of this tutorial. The present chapter section will demonstrate the use of the software to make predictions by means of an example.



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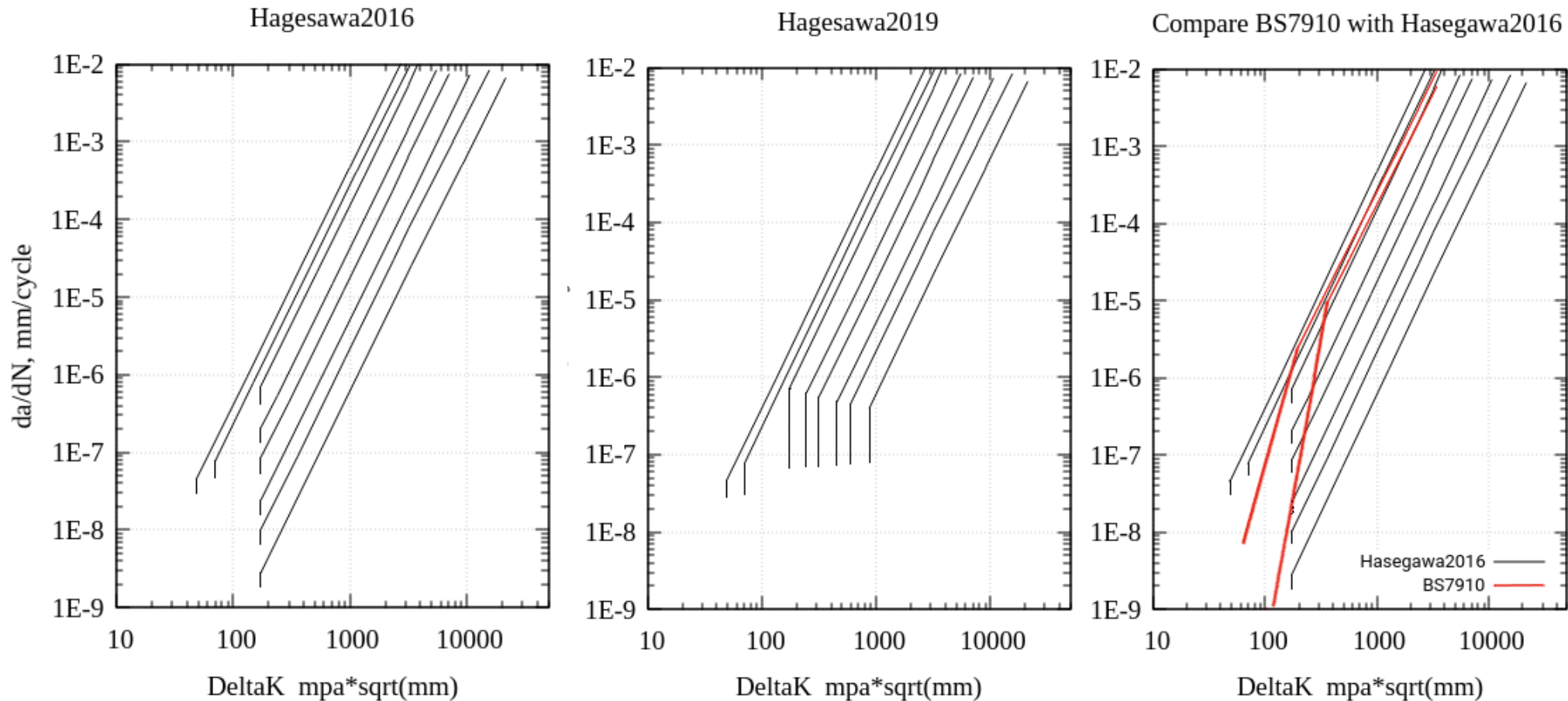
For an overview of the background of this example it would be helpful to look over the following references:

- [1] L.Tucker, S.Bussa, “The SAE cumulative fatigue damage test program” SAE Congress SAE paper 750038, Feb. 1975, pp. 198–248.
- [2] FD+E SAE Keyhole Specimen Test Load Histories and Crack Initiation and Propagation Results <http://fde.uwaterloo.ca/Fde/Loads/Keyhole/keyhole.html>
- [3] K.Hasegawa, M.Vratislav, Y.Yamaguchi, Y.Li, “Fatigue Crack Growth Rates for Ferritic Steels Under Negative R Ratio”. ASME 2016 Pressure Vessels and Piping Conference, 50350
- [4] F.A.Conle, "Crack Initiation and Propagation Predictions for ManTen and RQC-100 Steel Keyhole Notched Specimens Tested by the Fatigue Design & Evaluation Committee of SAE", SAE paper 2020-01-0191

Material: “ManTen” Steel

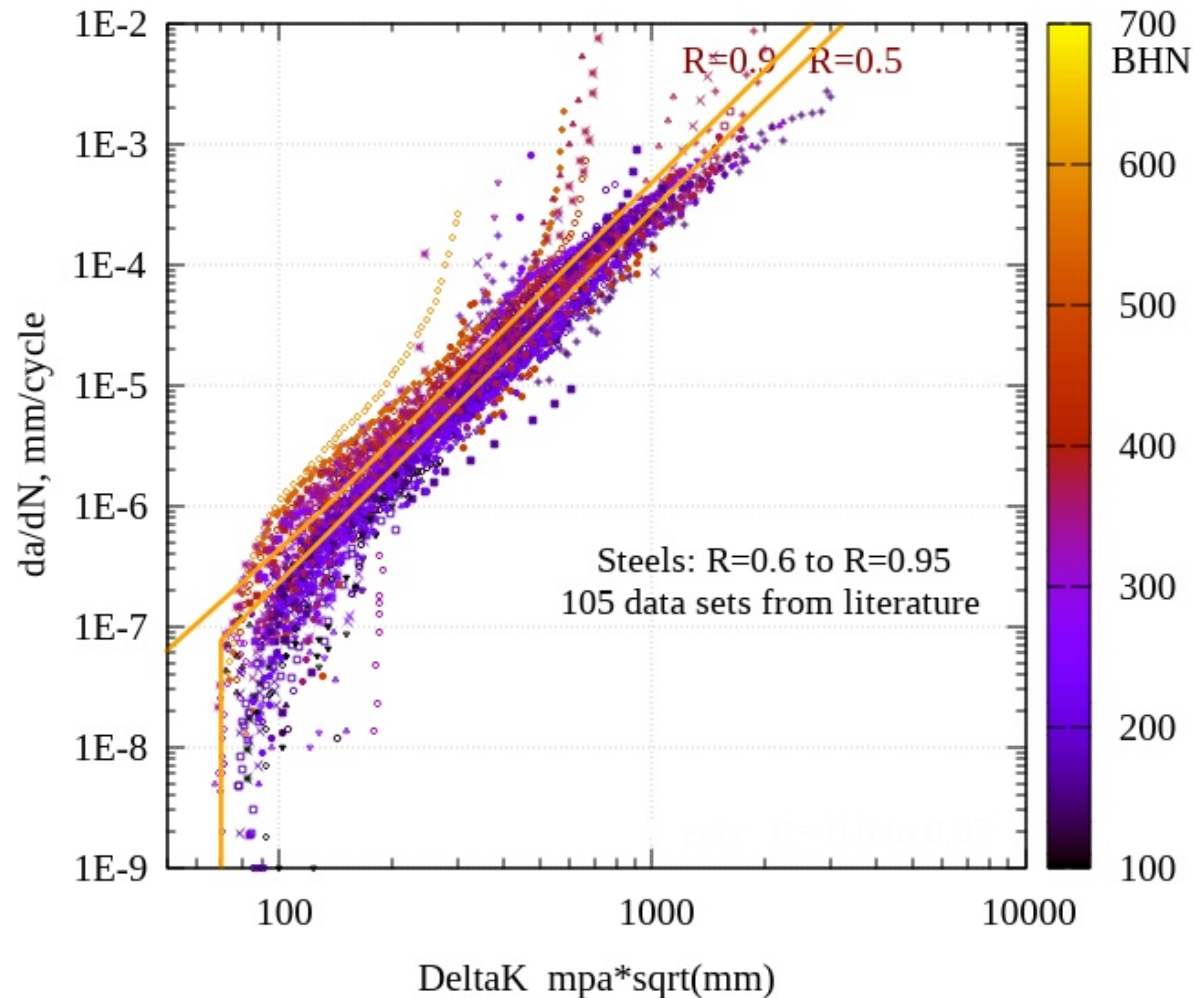
Previous versions of the crack propagation model used a single da/dN curve.

Significant Change: A multi-R ratio da/dN vs ΔK Model



These curves are set by specifying their name in the environment file `pdprop.env`

The da/dN lines, derived by Hasegawa et al, match observations of constant amplitude data in the literature.



A program user can also specify their own single or set of lines by setting the flag
`#DADN= USER`
 in the `pdprop.env` file and supplying the da/dN digital data for each line in separate files.

The simulation will also compute the crack initiation life if a “fitted” axial specimen fatigue file is available. e.g.:

https://fde.uwaterloo.ca/Fde/Materials/Steel/Sae1300/keyholeManTen-str-2Nf_fitted.html

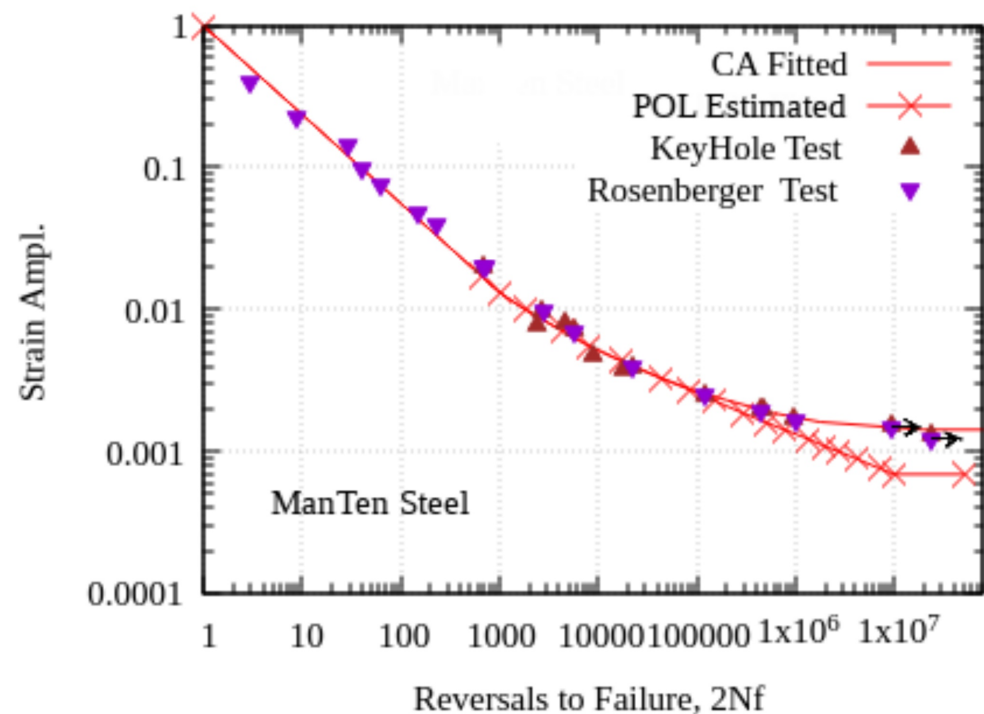
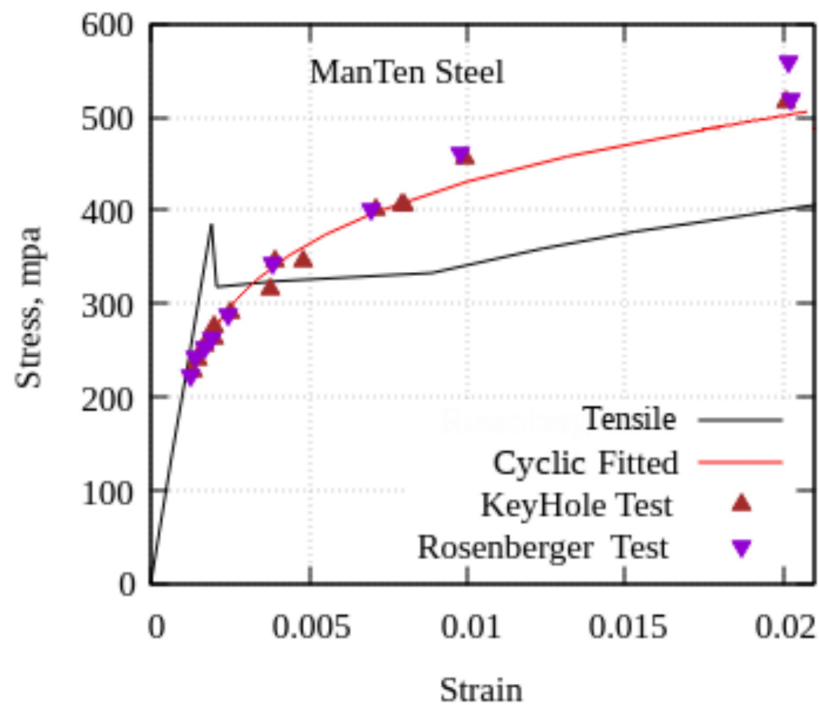
or for Variable Amplitude(VA) test simulations an approximated fitted file:

https://fde.uwaterloo.ca/Fde/Materials/Steel/Sae1300/keyholeManTen-str-2NfPOL_fitted.html

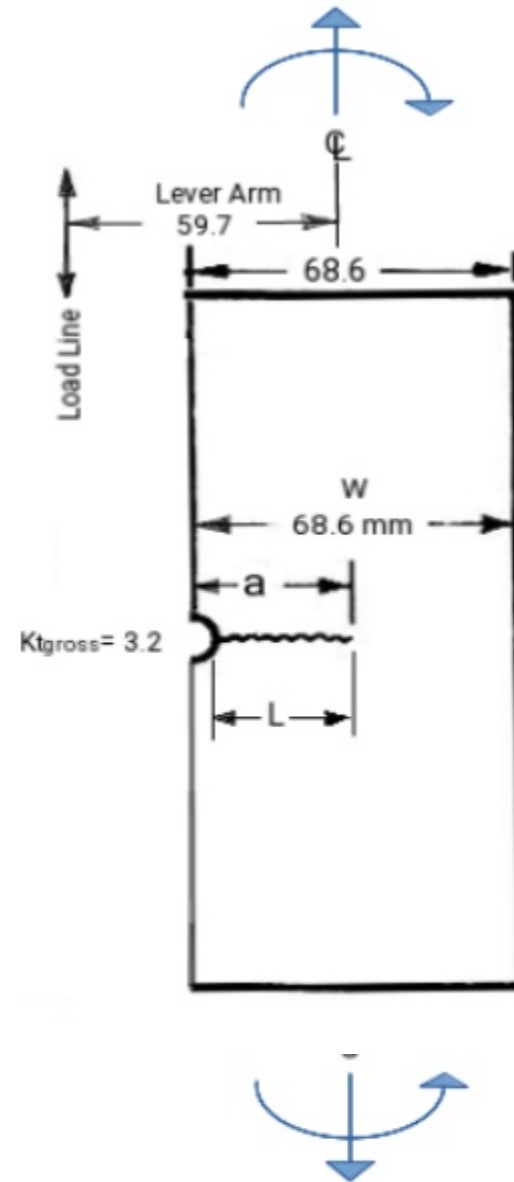
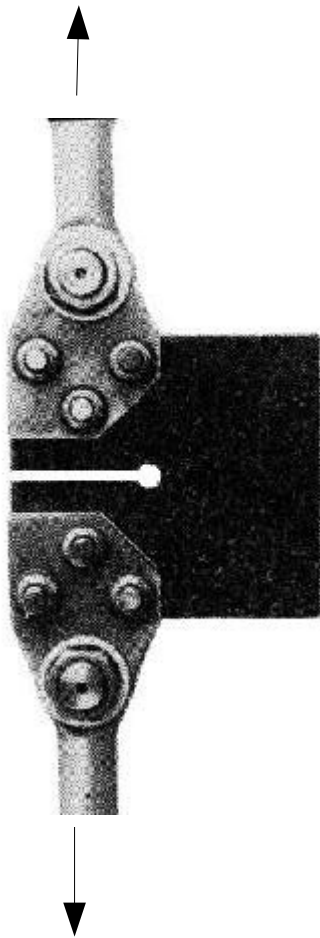
Most of the axial specimen test information appears to have originated in Ref.:
P.C.Rosenberger, "Fatigue Behavior of Smooth and Notched Specimens
of Man-Ten Steel," MSc. Thesis, T.A.M. Dept., U.of Illinios, 1968
-as can be seen in the two figures below.

The tensile test data file, used for FAD diagrams, is in the text file at:

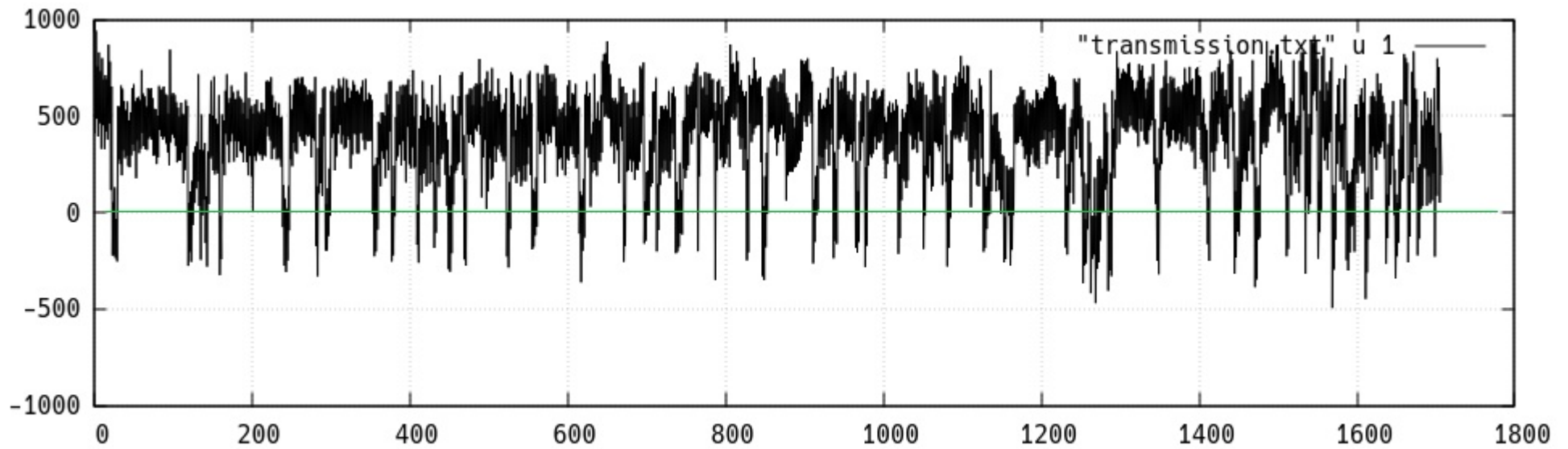
<https://fde.uwaterloo.ca/Fde/Materials/Steel/Sae1300/keyhManTenTens.txt>



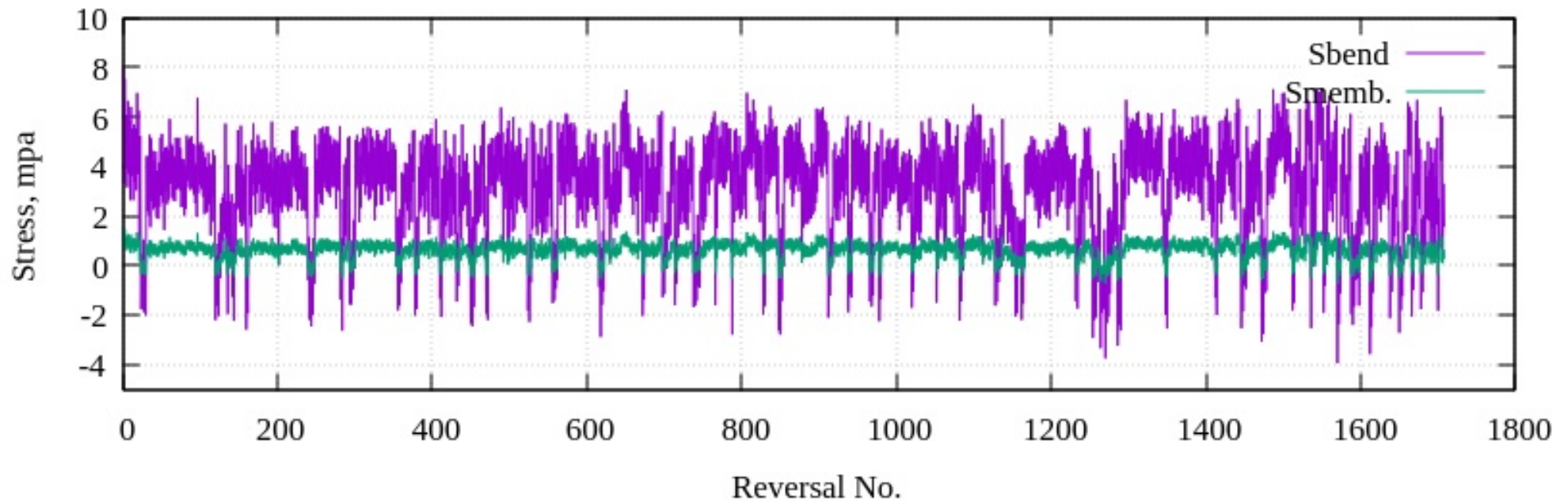
Geometry: The “Keyhole” specimen can be approximated as a plate with axial and in-plane bending loads



Loads: In this example we will be using the Transmission history described in [Ref.\[2\]](#)



Transmission History Scaled for 1.0 kN



In our example calculations we will use the FDE Transmission history file.
The beginning of this file looks like this:

```
#Keyhole 1000 N history. filename: transm1000N.txt
#
#no. Sm  Sb
1 1.530 7.990
2 0.629 3.287
3 1.443 7.534
4 0.744 3.887
5 1.159 6.055
6 0.603 3.151
7 1.271 6.639
8 0.711 3.711
9 1.121 5.855
10 0.505 2.639
11 1.225 6.399
12 0.692 3.615
13 1.055 5.511
14 0.504 2.631
etc.
```

This file will be specified in the command line as “standard input”
General format: `./plateEdgeFlawIPB scaleFactor <loadHistory >outputFile`
e.g.:

`./plateEdgeFlawIPB 15.6 < transm1000N.txt > TM3-15.6kNout`

(We will be going thru all the steps in more detail below)

Steps in Detail

1. Make a folder to contain the project. Into that folder download the “tar” file at:
(a) go to : <https://github.com/pdprop/pdprop2/blob/master/cleanPdprop2.tar.gz>
(b) click on the “Download” button

2. Extract the files in the compressed tar file:

```
tar xvf cleanPdprop2.tar.gz
```

(Reminder: these Open Source come with **no warranty of any kind**. Please read the license at the top of the program listings and follow the web links to the full license terms.)

Check of files: `ls -l`

should show:

CleanPdprop2

cleanPdprop2.tar.gz

3. CleanPdprop2 is the folder of all the programs without any compiled (executable) programs, thus we need to enter the folder and compile

```
cd CleanPdprop2
```

```
ls
```

shows:

```
Test/CleanPdprop2> ls
0_README          decimate.f        makeRepSaefcalc2  PlateEdgeFlawIPB  replaceline.f
Allcompile        delete1arg.f      pdrain.f          PlateLongSurfFlaw RodSurfFlaw
convert2MPa_mm.f  getFADs.f         PipeInSurfFlaw    PlateSurfFlaw     saefcalc2
convertParis2table.f hilo2.f           PlateEdgeFlaw     PlateThruFlaw     saefcalc2.f
```

The green items are executables. The blue items are Folders and the black, in this case, are fortran programs that need to be compiled.

Setup cont'd

4. We can now compile all the programs and make scripts executable by running the script Allcompile (you can check and edit this script):

`./Allcompile`

The script will show each file operation, so scroll back its output to look for errors.

5. If all things have been compiled the user can now get rid of the crack propagation types that are not needed.

In this example only the folder `PlateEdgeFlawIPB` will be needed so we can remove the other folders that will not be used to run simulations. In this case we can:

```
rm -r PipeInSurfFlaw PlateEdgeFlaw PlateLongSurfFlaw
rm -r PlateSurfFlaw PlateThruFlaw RodSurfFlaw
```

and the files and folders should now look like this:

```
Test/CleanPdprop2> ls
@_README          decimate          hilo2             replaceline
Allcompile         decimate.f       hilo2.f          replaceline.f
convert2MPa_mm     delete1arg       makeRepSaefcalc2 saefcalc2
convert2MPa_mm.f   delete1arg.f    pdrain           saefcalc2.f
convertParis2table getFADs          pdrain.f
convertParis2table.f getFADs.f       PlateEdgeFlawIPB
```

Setup cont'd

6. We can now enter the PlateEdgeFlawIPB folder and add the material and tensile data files.

(a) In your web browser go to:

<https://fde.uwaterloo.ca/Fde/Materials/Steel/Sae1300/sae1300.html>

Sae1300 Steel Fatigue Data file index :

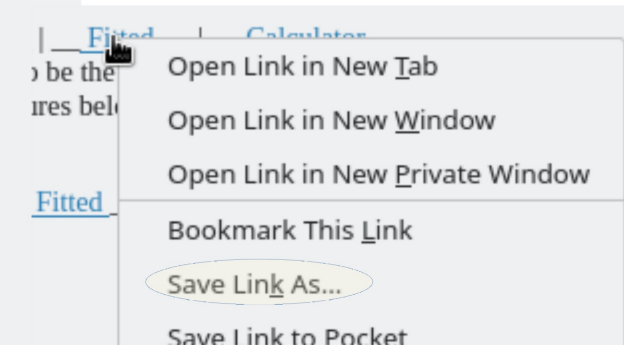
Web Page: <https://fde.uwaterloo.ca/Fde/Material/Steel/Sae1300/sae1300.html>
Updates: Dec2011, Jan2021

The files in this directory are offered by the U.of Waterloo students, alumni, F.D.& E. committee members and others as a set of example files for the construction of web based material fatigue property databases. They are meant for research and informational use only, not for design.

- [ManTen, SAE1320H+Cu](#) (SAE Keyhole Specimen Project) — | [Fitted](#) | [Calculator](#)
Note: the fatigue and tensile data from Keyhole project seem to be the same, mostly, as the data from Rosenberger. See combined figures below.
[Approximated Periodic Overload data](#) (fitted data file)
[Keyhole Proj. tensile data](#)
- [ManTen, SAE1330H+Cu 150_BHN](#) (P.C.Rosenberger) — | [Fitted](#) | [Calculator](#)
- Figures for two above references:
[Rosenberger tensile data file](#)
[Tensile and Cyclic Stress-Strain Plots](#)
[CA and POL Strain-Life plots](#)

Pick up these files and place in folder PlateEdgeFlawIPB

(Hover cursor over the name, right click, and use “Save link as,,,” option in Firefox for example)



Setup cont'd:

7. Create the load history file you want to run and also place it into folder PlateEdgeFlawIPB

For our example we will use the prepared F.D.E. Transmission file mentioned on pgs. 8 & 9
A copy of it can be obtained here:

<https://fde.uwaterloo.ca/FatigueClass/Chap10Using/FCoursePdprop2/transm1000N.txt>

After downloading the material files and the load history the folder contents should contain these:

```
CleanPdprop2/PlateEdgeFlawIPB> ls
a36+1015.dadn          loads4rain.out        plateEdgeFAD-IPB.f
a36+1015.dadn.user    makereport8          plateEdgeFlawIPB.f
a36_Mattos_mono_engrSS_FLAT.txt  makereport8.bak     plateEdgeFlawIPB.f
dadnTable             matfile              plotAlldadnLines.f
fads.table            merged_a36_fitted.html  plotFADs
filtExample_2.5.pdf   merged_a36_fitted.html.user  keyhManTenTens.txt
keyholeManTen-str-2Nf_fitted.html  pdprop.env          setup8
keyholeManTen-str-2NfPOL_fitted.html  pdprop.env.pef     setup8.bak
load1.txt             plateEdgeFAD-IPB     transm1000N.txt
```

The two “fitted” files, keyholeManTen-str-2Nf_fitted.html and keyholeManTen-str-2NfPOL_fitted.html are used for CA and VA crack initiation simulations. The tensile file keyhManTenTens.txt will be used for Failure Analysis Diagram (FAD) simulations.

Setup cont'd:

8. Edit the `pdprop.env` environment file.

The file `pdprop.env` provides data file names and other inputs for control of the runtime propagation simulation programs:

`plateEdgeFlawIPB.f` (peak by peak crack propagation model)

`plateEdgeFAD-IPB.f` (Failure Analysis Diagram(FAD) computation code)

and also some of the utility programs in the folder above:

`pdrain.f` for “Rainflow cycle counts”

`saefcalc2.f` crack initiation life computation

`getFADs.f` compute FADs from tensile data file

Generally the `pdprop.env` file has a number of flags and variables already preset for running, in this case: Edge Flaw with **InPlane Bending** and axial loads. A similar file is used in all the various propagation programs. Different programs are required to simplify the process of defining the Stress Intensity Factors for differing crack geometries, such as Plate Surface flaw, Plate Long Surface flaw, Plate Thru Crack etc. Thus one only needs to set items such as load file name, da/dN type, tensile data file name, and a few others specific to the user’s project.

The next pages will describe what needs to be set by the user in `pdprop.env`

Setting up the **pdprop.env** environment file

The file is a bit long so we will look at it in sections. It is a text file.

```
#Keyhole specimen Transmission history example 2021
# This file contains the starting filenames, variables etc
# for the Crack Propagation programs. It should be edited by the
# user before each simulation.
#
```

```
#TYPE= plate_edge_flaw    #with or without weld using ACTIVATES:
#ACTIVATE_MmMb= 1 # Deactivate = 0
#ACTIVATE_MkmMkb= 0 # Not used in plate_edge_flaw
#ACTIVATE_fw= 0 # Not used in plate_edge_flaw
#                #Other #TYPE= options:
#                # plate_surface_flaw
#...other comments here
#                # These problem types are used to activate
#                # appropriate Fw, Mm, Mb, files etc.
```

```
# The factors described in this section may be ignored if not applicable to
# the particular problem type described above.
# (All dimensions in mm)
```

Set the plate thickness,
width and the initial
crack length.

```
#B= 9.53 # plate (or pipe wall) thickness
#W= 68.58 # plate width
#ri= 00. # Internal diameter if pipe problem. Ignored if not pipe
#azero= 7.263 # initial crack depth, 1/2 of notch(4.763) + 2.5mm
#czero= 0.0 # initial 1/2 crack width at surface
#L= 00. # Weld Feature width. Ignored if ACTIVATE_MkmMkb= 0 (above)
...more
```


pdprop.env file cont'd:

The history is actually read from standard input so the placement of the name here is just for the report writer script

MAXREPS=
specifies how often the
history will be repeated
in the simulation.
(set it low initially to
prevent very large output
file)

#MATERIAL=
specifies the
stress-strain-life "fitted"
file for crack initiation
simulation

#Kt=
specifies the **Gross**
stress concentration factor
when there is a notch.
Also just for crack initiation
at this time.

```
#HISTORYFILE= transm1000N.txt # historyFileName
#           # (For keyhole CA hist contained 100 cycles.)
#           # Adjustments to load file variables:
#           # Note that the MEANADD (below) is added AFTER the MAGFACTOR is applied.
#MAGFACTOR_m= 1.0 # Multiply factor on membrane load. Result should be MPa
#MAGFACTOR_b= 1.0 # Multiply factor on bending load term. Result should be MPa
#MEANADD_m= 0.0 # Mean shift in MPa added to membrane stress.
#MEANADD_b= 0.0 # Mean shift in MPa added to bending stress.

#MAXREPS= 10000 # Max no. history repeats in simulation.
#           # One repetition or application of the load history is
#           # also called a "block" of cycles.
#
#
#MATERIAL= keyholeManTen-str-2NfPOL_fitted.html #File name of material fitted data
#           If now wanted enter: none
#           This file is used to define the cyclic
#           stress-strain curve, and the Neuber Product curve.
#
#Kt= 3.2 # Ktgross. The history is in gross stress for cracks.
#           #Stress Conc. Factor, presently for crack init. calcs only
#           # It is read by makereport to run initiation
#
```

...more

pdprop.env file cont'd:

#DADN= specifies how you want to define your da/dN curve(s)

#DADN= HASEGAWA2019 # Can be "table" "Paris" "USER" "BS7910"
"HASEGAWA2019" "HASEGAWA2016" or "ASME1994"
If "table" only one dadn file is expected
and it is specified by #DADN_TABLE= filename below.
If "USER" copy your prepared dadn files into
filenames: dadnTable01, dadnTable02, dadnTable03, etc.
#

#DADNFileNum= 1 # Activated only with "USER" above.
#No. of dadn files or curves
(ignored if NOT "USER" above.)
Re-run "setup8" when changing this.
#

#DADN_PARIS= 0.0 0.0 0.0 0.0 none # Kth a m Kc units (ignored if #DADN= table)
#DADN_TABLE= none # da/dN digitized da/dN curve file for material,
including the threshold, and KIc.
See example file: a36+1015.dadn
If a threshold exists, put in a vertical line
(with two identical X-axis points).
If the threshold needs to be "turned off" then
do NOT put in a vertical line at low da/dN.
(Only active when #DADN= table)
#

...more

pdprop.env file cont'd:

##FAD Stuff: (see BS7910 standard for details)

#TensileFile= keyhManTenTens.txt **#enter "none" if no FAD**

#PmEOL= 100. #Set these so that $Pm + Pb = 0.82 * Syield$ for default.

#PbEOL= 164.

ManTen $0.82 * Sy = 264$

#Kmat= 3200. # KIc See BS7910 Sec. 7.1.5 for details.

#PinJoint= 0 # not used for plateEdgeFlaw.f

#

#BLOCKSKIP= 1.0 percent # At the end of each block check if the previous

two blocks of cycles had similar damage (crack
extension) within this percentage. If TRUE then

simply skip the simulation of the next block,

but just add the expected damage. Continue by

simulating the block after the skip.

A value of 0.0 will disallow skipping blocks.

#SAVELEVEL= 0 #Amount of output saved to disk:

3=lots 2=medium 1=minimal

0= save #crk= data into binary direct access file only

No #crk= data will be written into the text logfile.

Use for large output files with lots of cycles.

#BLOCKSKIP=

and

#SAVELEVEL=

are presently

not used. They have

been found unnecessary.

9. Setup Check using **setup8** script

The script **setup8** (a text file you can read) is used to read in the pdprop.env descriptors, check them, and do any necessary preparation work prior to the simulation run.

The script will ask you several questions requiring a Y or N reply as it performs its tasks.

When the script is completed scroll up through its output for any warnings or errors that may affect your simulation.

Execute the script with :

./setup8

Upon running this script in my folder **setup8** threw the error message:

Checking for Tensile strain-stress filename in pdprop.env...

found: #TensileFile= keyhManTenTens.txt

Error: file= keyhManTenTens.txt not found. Check pdprop.env for correct filename.

and required that I copy the file to the folder. After which I needed to run **setup8** again.

... more

Setup Check cont'd:

The setup8 script will end with the following suggestions of how to start the simulation run and how to create a final report after it ends:

End of setup check. If all is well you can now run commands like:

```
./plateEdgeFlawIPB scaleFactor <loadHistory >outputFile
```

eg.: `./plateEdgeFlawIPB 1.0 <load1.txt >plate1.0`

eg.: `./plateEdgeFlawIPB 2.0 <load1.txt >plate2.0`

Note: if you have imported files from Windows systems you should probably convert the DOS type text files to Linux format with the command:
`dos2unix filename`

Note2: As your simulation is running you can observe the creation of the local files with the commands:

```
ls -lt | head
```

or:

```
ls -lt | head -20
```

After running each simulation you can prepare a report with the command:

```
./makereport5 outputFile
```

for your simulation output file.

The above script "makereport5" is located in this folder. You can edit it to alter or add features.

Note: If you change stuff in pdprop.env it would be good to re-run setup8

Good luck

Run Time 1

Assuming that setup8 has checked things out OK, we now run an actual crack propagation simulation.

The programs like `plateEdgeFlawIPB` are quite fast and they write out a great deal of data into a random access file `fadInput.rand`; each peak generates -12 floating point numbers. Thus the disk storage can fill up quite fast. Until you are used to the program behavior you should set

`#MAXREPS=` to a low number in `pdprop.env`. We have set it to 10000.

(In our case each “REP” is about 1700 reversals. Thus the program would stop after 17,000,000 revs (or 8.5m cycles). In the present example we will create about 3million revs which will occupy about 100Mbytes in `fadInput.rand`)

The program also creates an text file but it is much smaller.

Running:

`> ./plateEdgeFlawIPB 15.6 < transm1000N.txt > transm15.6kN.out`

`# plateEdgeFlawIPB.f vers. 5.2`

`#Usage: plateEdgeFlawIPB scale <histfile >outfile`

`#Opening pdprop.env file...`

`# #Opening matfile: Snominal, Stain, Stress Table ...`

`# #filename= matfile`

`...more`

Run Time 2

Text will appear on your command window. You can check for Errors but otherwise ignore it

```
#discrete #dadn for dadnTable01; R= -5.00 discDKinterval= 0.1062581E+02
#discrete #dadn for dadnTable02; R= -3.00 discDKinterval= 0.7805403E+01
#discrete #dadn for dadnTable03; R= -2.00 discDKinterval= 0.5242997E+01
#discrete #dadn for dadnTable04; R= -1.00 discDKinterval= 0.3537514E+01
#discrete #dadn for dadnTable05; R= -0.50 discDKinterval= 0.2753983E+01
#discrete #dadn for dadnTable06; R= 0.00 discDKinterval= 0.1900216E+01
#discrete #dadn for dadnTable07; R= 0.50 discDKinterval= 0.1610485E+01
#discrete #dadn for dadnTable08; R= 0.90 discDKinterval= 0.1340734E+01
#Rhalfway 1 -4.00
#Rhalfway 2 -2.50
#Rhalfway 3 -1.50
#Rhalfway 4 -0.75
#Rhalfway 5 -0.25
#Rhalfway 6 0.25
#Rhalfway 7 0.70
#Rhalfway 8 1.00
#Rhalfway 9 1.00
#Rhalfway 10 1.00
#dadn #Interval for discretizing K for memory, discDKintervalM= 0.1062581E+02
# Getting Load history file from std.input
#history #Data input completed. nloads= 1708
#history #StotMax= 148.5
#history #StotMin= -73.6
#history #Where Stot = Smembrane + Sbending

# Eliminating non-reversal points from history...
#history #Elimination window = 2% of (StressMax-StressMin)= 4.44
#history #Any 1/2 cycle smaller than this will be eliminated...
#history #No points needed to be eliminated.
```


Run Time 3

```
#ststot(nstart): 148.511993      1
#ststot(nstart+1): 61.0895996    2
#ststot(iput-1): 61.2456055     1707
#ststot(iput): 29.4371986       1708
#iendDir:      -1
#ijoinDir:     1
#ibeginDir:    -1
#history #BugCheck: GoodPtsFound= 1708 GoodPtsSaved= 1708 should be nearly equal?.
#NLOADSETS= 1708 (loads in each history repetition after filtering
#Wrote TotStress=(Sm+Sb) out for rainflow. nloads= 1708 into file: loads4rain.out

# Opening random access output file: fadInput.rand ...
#Random Access output file: fadInput.rand opened.
#Warning: getCracks2: Out of deltaK range, ifile= 6 Kmax,Kmin,deltaK: 0.310E+04 -0.733E+03 0.383E+04 R= 0.00
#Warning: getCracks2: Out of deltaK range, ifile= 6 Kmax,Kmin,deltaK: 0.315E+04 -0.701E+03 0.385E+04 R= 0.00
#Warning: getCracks2: Out of deltaK range, ifile= 6 Kmax,Kmin,deltaK: 0.315E+04 -0.743E+03 0.390E+04 R= 0.00

#Fracture: lobj90.gt. xKmat : 2772085 1624 1 dK= 0.2582073E+04 lobj90= 0.3208995E+04 xKmat= 0.3200E+04
#Last: nrev= 2772085 a= 0.3814059E+02 nblk= 1624 nact= 1 nrecord= 2772085
```

CleanPdprop2/PlateEdgeFlawIPB> lst

lst is an alias for ls -lt | head -10

```
-rw-r--r-- 1 faconle users 99795060 Jan 14 21:33 fadInput.rand
-rw-r--r-- 1 faconle users 589547 Jan 14 21:33 transm15.6kN.out
-rw-r--r-- 1 faconle users 30793 Jan 14 21:33 loads4rain.out
```

End of simulation notice

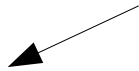
These files are input for making the report

Make a Report 1

The script `makereport8` can be use after a simulation run to make graphs of the crack propagation results and also to compute the crack initiation life.

Information on each peak (tensile or compressive) of the simulation run is contained in the `fadInput.rand` file. The script will select 1000 points out of the complete set for plotting and other summarization purposes. If needed the user could open and examine the `fadInput.rand` file to obtain more information. The access format for the file is described in the `plateEdgeFlawIPB.f` or `plateEdge-FAD.f` source files. With reference to the simulation output text file

```
./plateEdgeFlawIPB 15.6 < transm1000N.txt > transm15.6kN.out
```

we can now activate the report script: `./makereport8 transm15.6kN.out` 

Again there will be a considerable amount of text notifications that appear on the user's monitor. Scan them for any "ERROR" messages.

The script, aside from runing the FAD, Rainflow, and crack initiation programs, will create text summaries and many plots (using `gnuplot`) first in a web type HTML file. In our case it would be named: `transm15.6kN.out.html`
This file can be viewed from a web browser. In addition a *.pdf file is created using a converter program called " `htmldoc` "

(Aside note: In Linux Mint I have had problems with `htmldoc` output graphs so you may have to get the tar files and build from <https://github.com/michaelsweet/htmldoc/releases>)

Make a Report 2 Ok, lets make the example report and show typical output.

```
> ./makereport8 transm15.6kN.out
```

```
Preparing input data summary for html page ...
```

```
# plateEdgeFAD-IPB.f vers. 0.70
```

```
#Opening pdprop.env file...
```

```
# #Opening fads.table ...
```

```
#MAXRECORDS= 2772085 In last rec. Reversal= 2772084
```

```
#MAXREVERSALS= 2772084
```

```
#MAXBLOCKS= 1623
```

```
#NACT= 1708
```

```
#plateEdgeFAD-IPB: For plotting:
```

```
# No. Recs with reversals: nitems= 2772084
```

```
# No. of plot Intervals: nIntervals= 1000
```

```
# No. Recs per Interval: nrecsPerInt= 2772
```

```
# No. of leftover items: nremainder= 84
```

```
#scanning remainders, jrecStart,jrecEnd= 2772003 2772085
```

```
#Done with remainders
```

```
1001 transm15.6kN.out.dat
```

```
doing a tail -250 ...
```

```
0.171E+02 2084545 1221 785 1243. -616. 23.9 -11.8 124.6 -61.8 0.389 0.412
```

```
0.494 0.751 0.776 0.931 1.5043 1.0799
```

```
fetching line no.= 250 from the data for label placement...
```

```
Fetching filtered history of Sb and Sm ...
```

```
#Plotting head and tail of hist...
```

```
xrange: 1658:1708
```

```
Plotting da/dn table from text results file ...
```

```
Starting plot of Kmax and Kmin for direction a ...
```

```
Starting plot of the Factors Mm, Mb, for crack ...
```

```
Converting the random access file to FAD interval file...
```

```
Starting plot of the FAD items ...
```

Make a Report 3

As before these are just
notifications of events
in the script.
Check for errors.
Then view the pdf

```
Checking if Crack initiation life can be calculated...
found: #MATERIAL= keyholeManTen-str-2NfPOL_fitted.html
hilo2 Starts. Usage: hilo2 <in >out
#The 1st data line has 1 columns of numbers
#The 1st data line has 2 columns of numbers
#Done. Scanned 1708 data lines.
#Total lines= 1711
#Highs: 1708.00000 148.500000
#Lows : 1.00000000 -73.5999985
../pdrain 2 <loads4rain.out >transm15.6kN.out.rain.txt
#pdrain vers. 1.2 Starts. Usage: pdrain ichan <in >out
# Rainflow count will be on Data column= 2
# First data line found. Read 2 columns.
#Done max,min hunt. Scanned 1708 data lines.
#Total lines in file= 1711
#HIGH= 0.1485000E+03 inLine= 1
#LOW= -0.7360000E+02 inLine= 1570
# Counting will start at DataPt no.=
#NSTART= 1
#STARTVALUE= 0.1485000E+03
#Matrix Max= 0.1502627E+03 Min= -0.7536269E+02 nbins= 64
#Wrap npointplus1 around to xvalue(1)...
#Wrap npoint= around to xvalue(1)...
#pdrain: Last ramp. iphase=3.
Starting Initiation calculations...
../saefcalc2 matfile 3.2 <transm15.6kN.out.rain.txt >transm15.6kN.out.initResults
#Found History multiply factor: 3.20000005
Deleting temporary files: loadgp0,1,1b,2,3,4,5,6 temp5,6,7
Done. html file is: transm15.6kN.out.html Making pdf ...
htmldoc --webpage --footer ..1 -f transm15.6kN.out.pdf transm15.6kN.out.html
PAGES: 20
BYTES: 836807
If you have multiple *.html files you could use a command like:
htmldoc --book -f name.pdf file1.html file2.html ...etc
Done. In Linux you can view pdf with command:
evince transm15.6kN.out.pdf
```

Example pdf is available at:

<https://fde.uwaterloo.ca/FatigueClass/Chap10Using/FCoursePdprop2/transm15.6kN.out.pdf>

Cleanup

> **lstl**

(**lstl** is an alias for **ls -lt | head -40**)

```
total 101940
-rw-r--r-- 1 faconle users 836807 Jan 15 13:29 transm15.6kN.out.pdf
-rw-r--r-- 1 faconle users  52632 Jan 15 13:29 transm15.6kN.out.html
-rw-r--r-- 1 faconle users  30533 Jan 15 13:29 transm15.6kN.out.damage.png
-rw-r--r-- 1 faconle users 102664 Jan 15 13:29 transm15.6kN.outss.png
-rw-r--r-- 1 faconle users 543422 Jan 15 13:29 transm15.6kN.out.initResults
-rw-r--r-- 1 faconle users  30793 Jan 15 13:29 transm15.6kN.out.loads4rain.txt
-rw-r--r-- 1 faconle users   3736 Jan 15 13:29 transm15.6kN.out.matfile.txt
-rw-r--r-- 1 faconle users 21418 Jan 15 13:29 transm15.6kN.out.rain.txt
-rw-r--r-- 1 faconle users    70 Jan 15 13:29 transm15.6kN.out.rain.hilo
-rw-r--r-- 1 faconle users 50329 Jan 15 13:29 transm15.6kN.out.FAD.png
-rw-r--r-- 1 faconle users   480 Jan 15 13:29 fad2b_xy
-rw-r--r-- 1 faconle users   648 Jan 15 13:29 fad2a_xy
-rw-r--r-- 1 faconle users    69 Jan 15 13:29 fad1_xy
-rw-r--r-- 1 faconle users 141141 Jan 15 13:29 fadints.out
-rw-r--r-- 1 faconle users 29595 Jan 15 13:29 transm15.6kN.out.factors.png
-rw-r--r-- 1 faconle users 26190 Jan 15 13:29 transm15.6kN.out.Kmax+Kmin90.png
-rw-r--r-- 1 faconle users 32935 Jan 15 13:29 transm15.6kN.out.dadn.png
-rw-r--r-- 1 faconle users 26423 Jan 15 13:29 transm15.6kN.out.stressB.png
-rw-r--r-- 1 faconle users 24359 Jan 15 13:29 transm15.6kN.out.stressA.png
-rw-r--r-- 1 faconle users 60960 Jan 15 13:29 transm15.6kN.out.stress.png
-rw-r--r-- 1 faconle users 62488 Jan 15 13:29 temp.loads
-rw-r--r-- 1 faconle users 21091 Jan 15 13:29 transm15.6kN.out.crk.png
-rw-r--r-- 1 faconle users 141141 Jan 15 13:29 transm15.6kN.out.dat
-rw-r--r-- 1 faconle users 158909 Jan 15 13:29 transm15.6kN.outFAD.out
-rwxr--r-- 1 faconle users  21508 Jan 14 23:10 makereport8
-rw-r--r-- 1 faconle users 99795060 Jan 14 21:33 fadInput.rand
-rw-r--r-- 1 faconle users 589547 Jan 14 21:33 transm15.6kN.out
-rw-r--r-- 1 faconle users  30793 Jan 14 21:33 loads4rain.out
```

As you can see there are a lot of graphs and files created by makereport8 Typically I only **save the pdf file in some other folder** and then do the next run with perhaps another stress level.

You can then delete the non-essential files with
rm transm15.6*

You must also delete the fadInput.rand file before the next run **rm fadInput.rand**

All Done. Good Luck with your Simulations !

On the previous page you can see who owns the files in this example. If you have questions or comments you can send them to that owner
@gmail.com